

Visit Our Web Site...
www.luremaking.com



First you need a vice extension to hold your coil spring in your tying vice. An allen key makes a great vice extension or you can also make you own using a three inch scrap piece of 0.062" wire shaft and forming a 90-degree bend on one end using your needle nose pliers (figure 1).



Lock your vice extension in the jaws of your tying vice. Now thread the coil onto the extension and lock it firmly in the vice so that the coil spring can not move on you.

Using your thread and bobbin lay a solid base of thread on your coil spring by wrapping thread back and forth several times until the coil is covered with tread. Generously coat your threaded coil with head cement and allow to dry for a few moments (figure 2).



While the head cement is drying on your coil spring you can open your package of 20" long Magnum Flashabou. You will tie two flashabou skirts, one larger primary skirt and a smaller secondary skirt so you will have to divide the package of flashabou before tying.

First cut your 20" hank in half, next combine all the material into a one large pile. The flashabou should now be approximately 10 inches long. Now divide the pile into two new piles with approximately 2/3rds going to one pile and 1/3rd going to the second pile (Figure 3).



Required Parts and Components: Before we begin you'll need to gather all the required parts and components. Look over the picture below to familiarize yourself with parts and components needed. Please remember these components may be exchanged for other components to make varying styles of these amazing fish catching in-line spinners.



Parts and Components: Only a few tools are required to make your own Magnum In-Line Spinners. Most of you will already have most if not all required tools already. The rest of you may have to purchase a few tools or improvise with what tools you already have. Using our Commercial Tackle Maker is not required if you are making spinners only a few spinners at a time.

Visit Our Web Site...
www.luremaking.com



Test the head cement on your coil by touching it. If it is wet or sticky to touch you should let it dry longer.

Using the larger pile evenly distribute the flashabou around the coil, tying them at their mid point. Use head cement often. Half hitch and cement again. Allow cement to dry. Your primary skirt is now complete (figure 4).

Repeat the above steps to tie the smaller secondary skirt with the remaining flashabou.

Assembling Your Spinner:



First attach the 7/0 treble hook using one size 6 heavy duty stainless steel split ring to the looped end of your 0.051" or 0.062" diameter by 12-inch long looped spinner shaft. Next slide a 2-inch length piece of 5/16" shrink tubing down the shaft and over the split ring and onto the shaft of the treble hook. Once the tubing is in place, shrink the tubing using the lighter (figure 1).



The next step is to slide a 1/4oz or 3/8oz egg sinker or bead down the shaft so that it is resting against the shrink tubing (figure 2).



Now, slide the primary (large) skirt, then the secondary (small) skirt down the spinner shaft. The skirt should just cover the bottom of the treble hook. Metal beads may be used as spacers to adjust the skirt hangs to far down (figure 3).



Now, slide down the shaft a 5/16" metal bead so that it is resting against the coil spring of the secondary skirt. Attach a heavy duty split ring to the second treble hook and slide the split ring all the way down the 5/16" metal bead already on shaft (figure 4).



Now, slide on your desired metal beads and brass lure body as shown in figure 5.

Visit Our Web Site...
www.luremaking.com



To get the proper blade rotation Interlocking the clevises properly is very important. Slide a size 6 stirrup clevice through the holes on both spinner blades. Now thread the wire shaft through the holes of the two stirrup clevises as show in figure 6.



Now, grab the tag end of the shaft and slowly wrap it around the wire shaft 2 or 3 times (figure 2).

Carefully trim excess wire using a heavy duty wire cutter



Your spinner is now ready for the eye (figure 7).

Forming the Final Loop:



Using your pliers grab the wire shaft securely approximately 1 inch above the clevises. With your other hand bend the wire 270 degrees around the nose of the pliers (figure 1).



That's it! Three perfect musky flashabou and bucktail spinners - a saving of over \$60.00. It's time to stock up and never pay full price again! (figure 3).