To Make a Closed "EYE" Loop
1. Place your wire shaft between pins with short end pointed up. Bend long end around tall pin in counter clockwise direction about ¾ of a revolution (270 degrees) to from eye.

2. Remove wire shaft. Place eye of shaft over pin on crank with short end up and long end through slot in head. Turn crank clockwise slowly so that short end of shaft slides into groove on head.

3. With short end engaged in groove, push crank toward head and turn clockwise at the same time. Continue turning crank until short end of wire is completely wrapped around shaft. You will hear a "click" when this occurs.

To Make an Open "EYE" Loop
1. Place wire shaft between pins with short end pointed to the left. Bend short end away from you to form a 30 degree angle. Leave at least 5/8" between short end and pin.

2. Bend long end around tall pin in clockwise manner until it stops at short pin. Wire will spring back slightly.

3. Leave wire loop around tall pin and swing back to right until long end hits short pin. Apply pressure to place kink in long end.

4. Finished loop should look like #4. To close this type of loop use a plastic bead or use a coil spring fastener.

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Real Pro’s SportFishing
PO Box 17
Hepworth, Ontario N0H 1P0
Tel. (519) 371-3766 Fax: (519) 371-3754